

Removing Treadwall Panels – all units

Parts and Tools Needed:

1. Cordless drill with Philips #2 bit or screw driver
2. 3/8 socket wrench – small
3. 1/8" allen key – older units only.
4. 10-32 Stainless steel pan-head bolts, 1.25" long
5. 10-32 nyloc nuts

Procedure:

The first panel must be removed at the bottom and will be dropped out to the floor. The first three panels will have to be removed in a similar manner: after that they may be removed at a comfortable working height.

1. Remove the two small plastic side covers at the bottom of each channel. There are two small screws.
2. Using a screw driver or a cordless drill, and placing the 3/8 wrench over the nut inside, begin to remove the four bolts. Units prior to 2000 may have Allen key bolts.
3. **IMPORTANT:** it is better to "crack" or slight unscrew the nut in back *before* starting to turn the screw in the front. This prevents the screws from being stripped and hard to remove.
4. Turn the wall and drop the panel out at the bottom.
5. To replace, reverse the procedure by lifting the panel up into the channel. It is helpful to have another person hold one end while re-installing and help re-insert the bolts. When mounted, rotate the wall backwards 6" to hold the panel up in place while putting on the nuts.
6. Replace the two side covers.
7. If any of the bolts or nuts are stripped, make sure to replace.

Figures:

